



Dart Aerospace Ltd.
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D3594-043
Job Sheet 182821



Part No: D3594-043

Job Qty: 2 ea

Part Name: Floor Doubler Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 3,4 IPP Rev :A New Issue 07-01-22 EC IPP REV:B 16.07.28 DWG REV:C DD
VERF:JLM IPP REV:C 17.04.27 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		DE 18/09/05
100	Waterjet	2 pcs	9/14/18	9/14/18	0.00	0.83	Waterjet1		DE 18/09/05
110	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-2		DE 18/09/05
120	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC8-3		SEP 05 2018 68
130	Small Fab	2 pcs	9/14/18	9/14/18	0.00	0.10	Small Fab-4		SEP 05 2018 68
140	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC5		SEP 11 2018 68
150	HandFinish	2 pcs	9/14/18	9/14/18	0.00	0.07	HandFinish1		SEP 11 2018 68
160	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC7-2		SEP 11 2018 68
170	Small Fab	2 pcs	9/14/18	9/14/18	0.00	0.10	Small Fab-4		SEP 11 2018 68
180	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC5		SEP 12 2018 68
190	Packaging	2 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1	\$503	SEP 12 2018 68
200	QC21-SA	2 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 14 2018 68

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	1.0200 sf (.51 ea)	90-Start up Operation	5088583
MS20426AD4-4	Rivet	4 Ea (2 ea)	170-Small Fab	5083545-4
MS21069-5	Anchor Nuts	2 Ea (1 ea)	170-Small Fab	5083549

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	1	194	0
170-Small Fab	MS20426AD4-4	4	310	0
	MS21069-5	2	50	0

Part Specifications

Specifications could not be found.



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Container No: S108095



Part: D3594-043

Job No: 182821

Serial No/Batch: S108095

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/06/10

